



NOTES: (UNLESS OTHERWISE STATED)				MATERIAL:		TOLERANCES UNLESS OTHERWISE STATED			
1) REMOVE ALL BURRS & SHARP EDGES TO 0.5x45° MAX.	2) SCREW THREADS TO ISO 261	3) SURFACE TEXTURE: (R _a TO ISO 1302)	4) ALL INTERNAL RADII 0.8 MAX.	ALUMINIUM B51S-TF		LINEAR	0	21	201
						TO	TO	TO	TO
						20	200	1000	3000
						±0.5	±1	±2	±3
						°	°	°	°
						±1°			

IST	DRAWING STATUS	ACTIVE	SIGN:	DATE:
FOR 3rd. PARTY APPROVAL				
PERMIT MATERIAL ORDER				
FOR MANUFACTURE				
AS BUILT				
SUPERSEDED				

REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE	DISC NO/FILE NAME
PIPE LENGTH UPDATE FOR AS BUILT VESSEL	B	-	ID					92-11-4 TO SABS 0111
	A	-	ID					92-9-29
								VTFFISOL

TITLE : LARGE SYSTEM		DOOR PIPE LAYOUT	
ISSUE	A	B	
DRG NO : VTFO-32510-136	SHT	1	OF 1
SCALE : 1:20	WHEN PLOTTED ON	UNLESS OTHERWISE STATED	
		A1	